

split ✓

Date: Friday, 5/25/2007 8:37:14 AM  
User: Kim Johnston

Process Sheet

(4)

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : CROSSBOLT SPACER

Job Number : 32656 -1

Estimate Number : 10329

P.O. Number : N/A

Part Number : D2743

This Issue : 5/25/2007

S.O. No. : N/A

Drawing Number : D2743 REV B

Prsht Rev. : NC

Project Number : N/A

First Issue : N/A

Type : MACHINED PARTS

Drawing Revision : B

Previous Run : 31698

Material : N/A

Due Date : 6/20/2007

Qty: 72 / 200 U.m: Sec

Written By : AD 07.05.28

Checked & Approved By : AD 07.05.28

Comment : Est E 05.04.13 Reformat, removed tumble and deburr step K  
J/JLM

Additional Product



Seq. #: Machine Or Operation:

Description :

1.0 M6061T6T0.625W065

6061-T6 Tube .625 x .065W



Comment: Qty.: 0.2800 f(s)/Unit Total : 56.0070 f(s)

Material: 6061-T6 (WW-T-700/6)

Ø0.625" x 0.065" wall

(M6061T6T0.625W.065)

Batch: 10102450 SF/29 7/2/29

2.0 HARDINGE

HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

Machine as per Folio FA202 and Dwg D2743

SF/29 7/2/29

3.0 QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SF/29 7/2/29

4.0 QC6

SECOND CHECK



Comment: SECOND CHECK

SF 07/07/29

5.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: BMCLAY

07/7/30 (72)

(72)

Date: Friday, 6/26/2009 9:37:44 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CROSSBOLT SPACER

Job Number: 32656

Part Number: D2743

Job Number:



Seq. #:

Machine Or Operation:

Description:

60

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

72  
Done 10/1/30

Job Completion



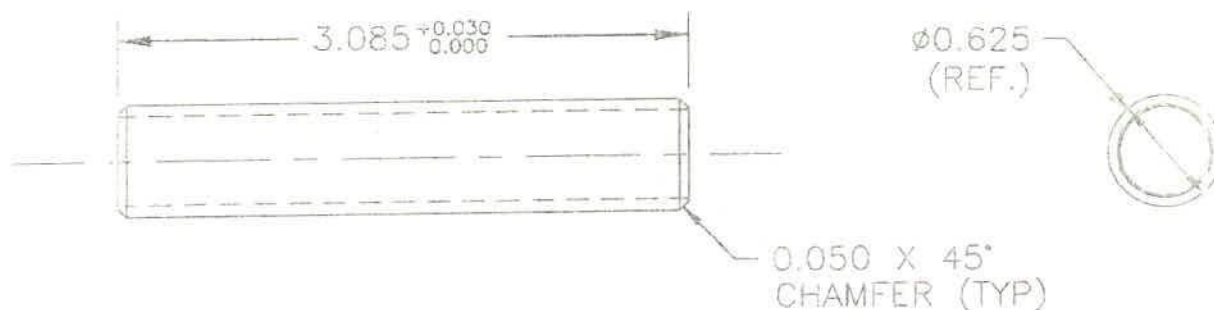
u OK OK-30





DESIGN <i>MA</i>	DRAWN BY <i>CP</i>	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED <i>MA</i>	APPROVED <i>KE</i>	DRAWING NO. D2743	REV. B SHEET 1 OF 1
DATE 98.12.08		TITLE CROSS BOLT SPACER	SCALE 1"
A	98.04.16	NEW ISSUE	
B	98.12.08	3.085 WAS 3.060	

RELEASE  
98.12.16 PS



MATERIAL: 6061-T6 (WW-T-700/6) 0.625 DIA. X 0.065 WALL  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

UNION

NO. 32656